

RAS MINIBENDCENTER 79.05

Technische specificaties onder voorbehoud van typfouten en gebaseerd op fabrieksgegevens nieuwe machine. Leveringsvoorwaarden van Frimach metaalbewerkingsmachines B.V. op aanvraag beschikbaar. © Frimach metaalbewerkingsmachines B.V.



EXTRA INFORMATIE

Capacity	3 mm
Type	MiniBendCenter 79.05
Brand	RAS
New in	2015
Price	On request
Status	For sale

PRODUCT BESCHRIJVING

Refurbished RAS MiniBendCenter 79.05

Technical data

Board length: 50–600 mm

Board width: 40–600 mm

Sheet thickness max. (400 N/mm²) depending on tool: 3,0 mm

Upper cheek stroke max: 500 mm

Smallest leg height Standard value depends on tool: 5 mm x s

Maximum leg height: 127 mm

Weight of bending cell: 10 tons

Weight of cladding and electrics: ca. 2027 kg

Weight of machine elements: ca. 945 kg

Motor operation: 400V, 50/60 Hz, 3-Ph

Year of construction: 2015

Condition: refurbished—good used condition

Bending cell:

Automatic sheet thickness adjustment

Automatic tool clamping

Blank scanner

Main manipulator:

3 servomotors for X,Y,Z

1 servo motor for lower rotary axis + separate drive for rotary axis

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Double sheet detection

Tool changer:

3 servomotors for X,Y,Z

1 pneum. Swivel drive for rotary axis

Tool gripper

Tool magazine on 2 levels

Automatic tool clamping in the tool magazine

Cladding:

Bending cell front and rear

Movable control panel:

18" Touch & More control unit

Pallet station:

Roller conveyors and heavy-duty chain conveyors

1 space for new pallets (parts that are being processed)

1 space for "pallet in process"

2 spaces for finished pallets (empty or with remaining quantity)

Additional equipment:

Intelligent charging robot

Combined camera-scanner system

Analysis software

Transfer table, Sauerfeld (52x9mm) suction cup series (7x20mm)

Conveyor curve belt with 6 connection stations

Cladding finished part output

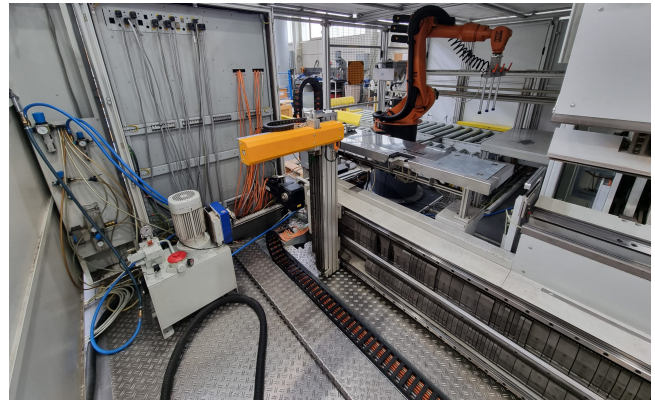
Complete tool set

RAS CAM-Office software incl. SolidWorks license and maintenance contract for 2 years

This high-quality used RAS MiniBendCenter 79.05 offers you proven quality at an attractive price and is available directly from the manufacturer. It is a fully automatic bending center specifically designed for the efficient processing of small parts. It comes with a manufacturer's warranty, maintenance included, and the latest software version. With advanced technology such as automatic sheet thickness adjustment, an intelligent loading robot, and a powerful control system, it optimizes your production and reduces costs. Benefit from high flexibility and fast amortization through automated processes and versatile configuration.

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